SUBMITTAL REVIEW B.O.M. IS FOR QTY - 1 APPROVER IS REQUIRED TO ☑ ONE BOX ONLY AND SIGN ITEM NO PART NO. U/M DESCRIPTION Qty **APPROVED**; PROCEED WITH FABRICATION WARNING: LOAD RATINGS OF GATES WILL VARY BASED ON INDIVIDUAL INSTALLATION 1 511558 PLG;LEFT HAND ASSY-60-SST 1 EΑ **APPROVED WITH CORRECTIONS**; PROCEED WITH FABRICATION **REVISE AS NOTED & RESUBMIT** 2 EΑ 511559 PLG;RIGHT HAND ASSY-60-SST 1 REJECTED 3 PLG;ASSY CROSS BAR-60" SST EΑ 503246 1 NOTE: GATE TO ATTACH TO MEZZANINE FLOOR AND BE ATTACHED TO ADJACENT RAILING SYSTEM 2 EΑ 4 503196 PLG; VERTICAL POST PLATE SS TO PROVIDE STABILITY TO GATE COLUMNS. 5 506973 PLG;CARTON;84"X 7.5"X44",KRAFT 1 EΑ 6 EΑ BASE PLATE (ANCHOR/WELD AS REQUIRED) 6 503199 BOLT;HEX3/8"16X2 3/4SS 7 501945 WASHER;FLAT 3/8"SS 8 EΑ 8 501119 6 EΑ NUT; NYLOCK 3/8"16 316SS FIELD ANCHOR OR WELD IN PLACE (PLATE MAY BE FASTENED ON EITHER SIDE OF POST)-MIN. REQUIRED **OPENING WIDTH** NOM. CLEAR OPENING WIDTH **DETAIL A** MAX HEIGHT 78" MIN HEIGHT 66" -GATE ARM: FORMED 1 1/4" SQUARE, 11GA TYPE 304 STAINLESS STEEL -COLUMNS/CROSSBAR: 2" SQUARE, 11GA TYPE 304 STAINLESS STEEL -HINGE SPRING: TORSION TYPE, STAINLESS STEEL PROVIDE (3) SPRINGS PER GATE, HOUSED WITHIN HINGE PIVOT. -TEARDROP IMPACT BUMPERS: HIGH IMPACT CROSS-LINKED POLYETHYLENE BUMPERS WITH 3" PROJECTION. BLACK IN COLOR -GATE OPERATION: ALLOWS FOR 180° OF TRAVEL 70 **-FINISH:** FINISH ON ALL EXPOSED SURFACES TO BE TYPE 304-2B STAINLESS STEEL WELDS TO BE GROUND NOT POLISHED. 304 STAINLESS STEEL DEBURRING - EDGE SANDING AND/OR FILING ONLY ARE PERMISSIBLE NO SURFACE SANDING OR GRINDING MEZZANINE DECK AS VIEWED FROM FLOOR BELOW REV. REVISIONS DATE REVISED BY PART #: **PLG-6084-SST** PRODUCT DESCRIPTION: PALLET GATE, SST 60" X 84" SN/WO: LINEAR ± .0312" (1/32") CUTOUT ± .0156" (1/64") SQUARENESS ± .0625" (1/16") ANGULAR ± .5° DWG STATUS: CUSTOMER: **■** PS DOORS **APPROVAL DRAWING** CUSTOMER PO #: 1150 48th St. S GRAND FORKS, ND 58201 PH. 701-746-4519 FAX 701-746-8340 ESTIMATED ASSEMBLY WEIGHT: 287.68 LBS. SHEET #: 1 OF 1 SALES ORDER NAME: PS DOORS - STOCK

SALES ORDER #:

DWG #: PLG-6084-SST

DWG BY: adeshaw

CHECKED: /

FOLDING MACHINE PROGRAM #

WATERJET PROGRAM #: